

WHAT IS CLAIMED AS NEW AND DESIRED TO BE SECURED BY
LETTERS PATENT OF THE UNITED STATES IS:

1. A method of operating a flue gas purifying plant
5 (10) having at least one absorber chamber (11) in which CO and NO are oxidized simultaneously by means of a catalyst in a first absorber (15) according to the SCONO_x principle and the resulting NO₂ is absorbed on the catalyst surface, in which, furthermore, SO₂ is
10 oxidized by means of a catalyst in a second absorber (14) connected upstream of the first absorber (15) according to the SCOSO_x principle and the resulting SO₃ is absorbed on the catalyst surface, in which method the absorber chamber (11) is separated from the flue
15 gas flow in regularly recurring regeneration cycles and is regenerated by means of a regeneration gas containing hydrogen and/or hydrogenous compounds, the two absorbers (14, 15) of the absorber chamber (11) being regenerated one after the other, characterized in
20 that regeneration gas flows through the two absorbers (14, 15) against the direction of the flue gas flow during the regeneration.
2. The method as claimed in claim 1, characterized in
25 that the regeneration gas, in the direction of the flue gas flow, is in each case fed downstream of the absorbers (14, 15) and is discharged upstream of the second absorber (14).
- 30 3. The method as claimed in either of claims 1 or 2, characterized in that, during the regeneration phase, the second absorber (14) is regenerated first and then the first absorber (15) is regenerated.
- 35 4. An apparatus for carrying out the method as claimed in claim 1, comprising at least one absorber chamber (11) which lies in the flue gas flow and can be

separated from the flue gas flow from time to time, preferably by dampers (12, 13), and in which the two absorbers (14, 15) are arranged one behind the other in the direction of the flue gas flow, characterized in
5 that, in the direction of the flue gas flow, a feed line (27, 28) provided with an inlet valve (17, 19) and intended for the regeneration gas opens into the absorber chamber (11) in each case downstream of each of the two absorbers (14, 15) in the direction of the
10 flue gas flow, and in that a discharge line (21) provided with an outlet valve (16) and intended for the used regeneration gas branches off from the absorber chamber (11) upstream of the second absorber (14) in the direction of the flue gas flow.

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5. The apparatus as claimed in claim 4, characterized in that a reformer (20) is provided for producing the regeneration gas, to which reformer (20) natural gas (22) or other hydrocarbons and steam (23) are fed, and
20 in that the feed lines (27, 28) are connected to the outlet of the reformer (20).